

FIG. 1

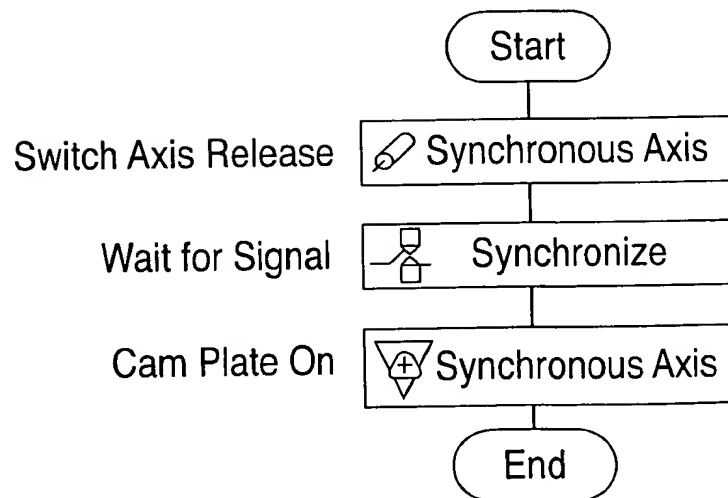


FIG. 4

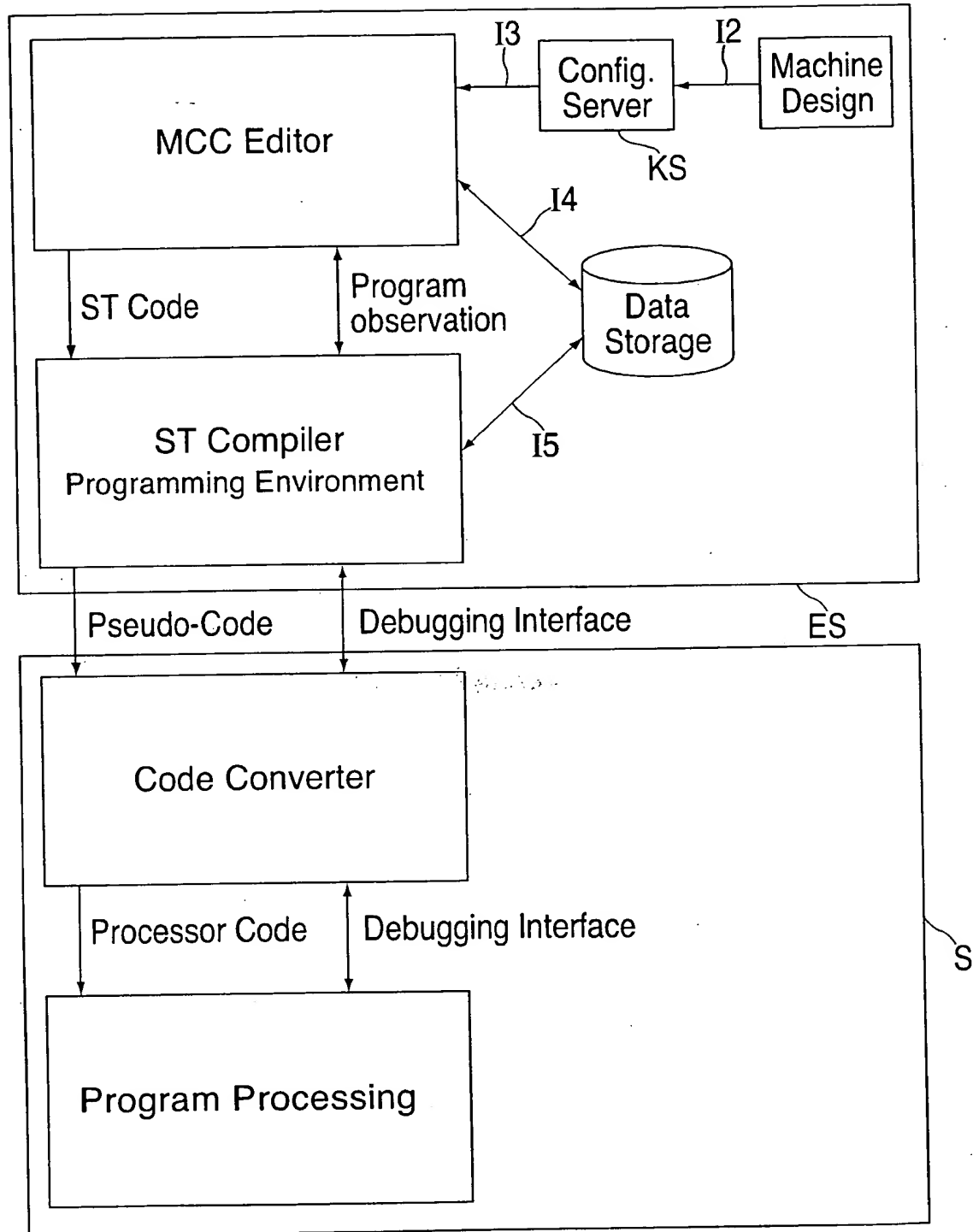


FIG. 2

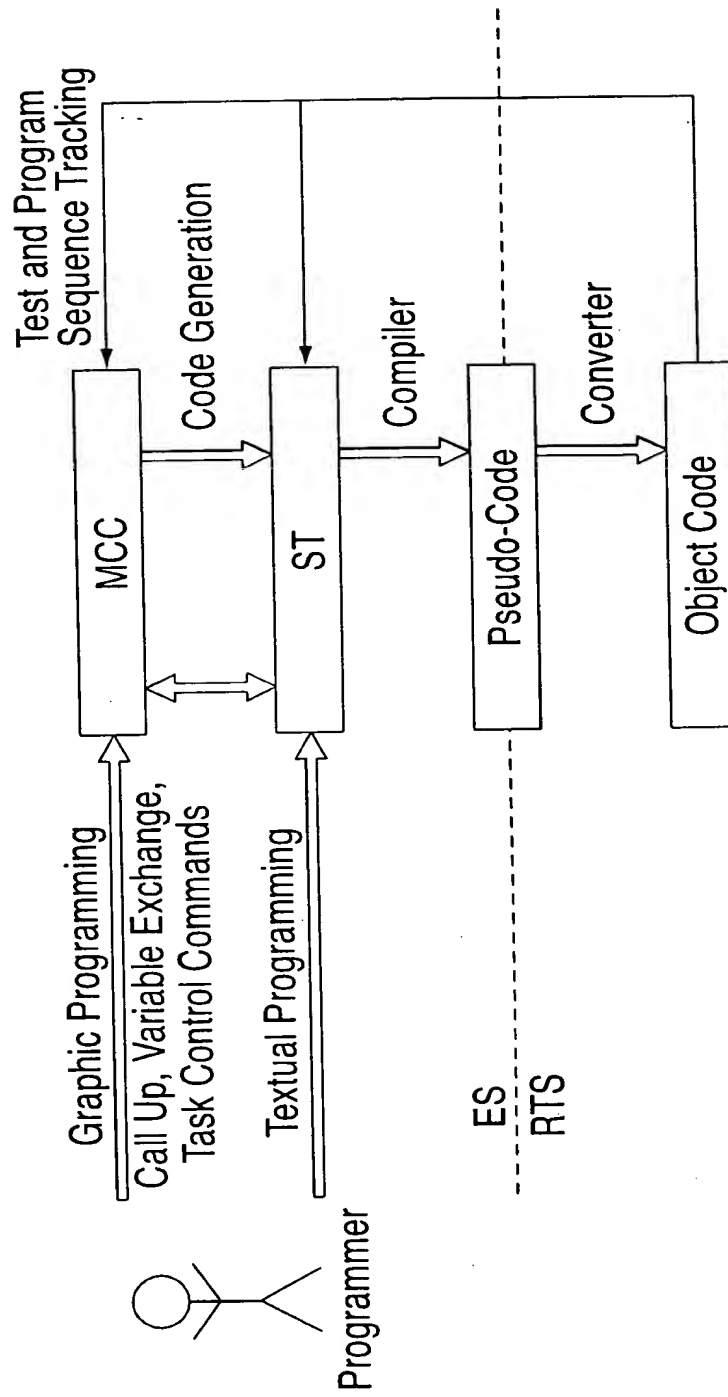


FIG. 3

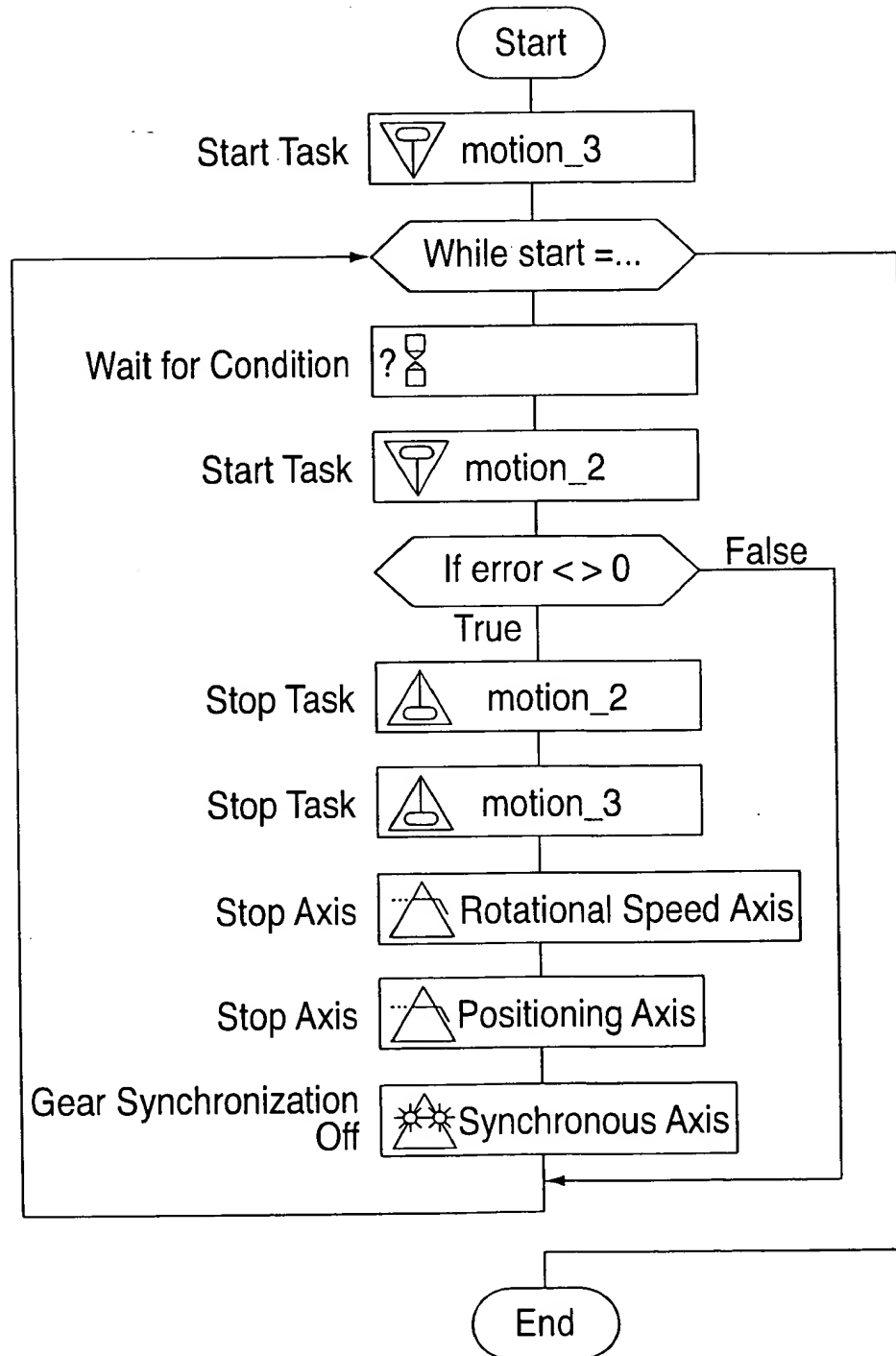


FIG. 5

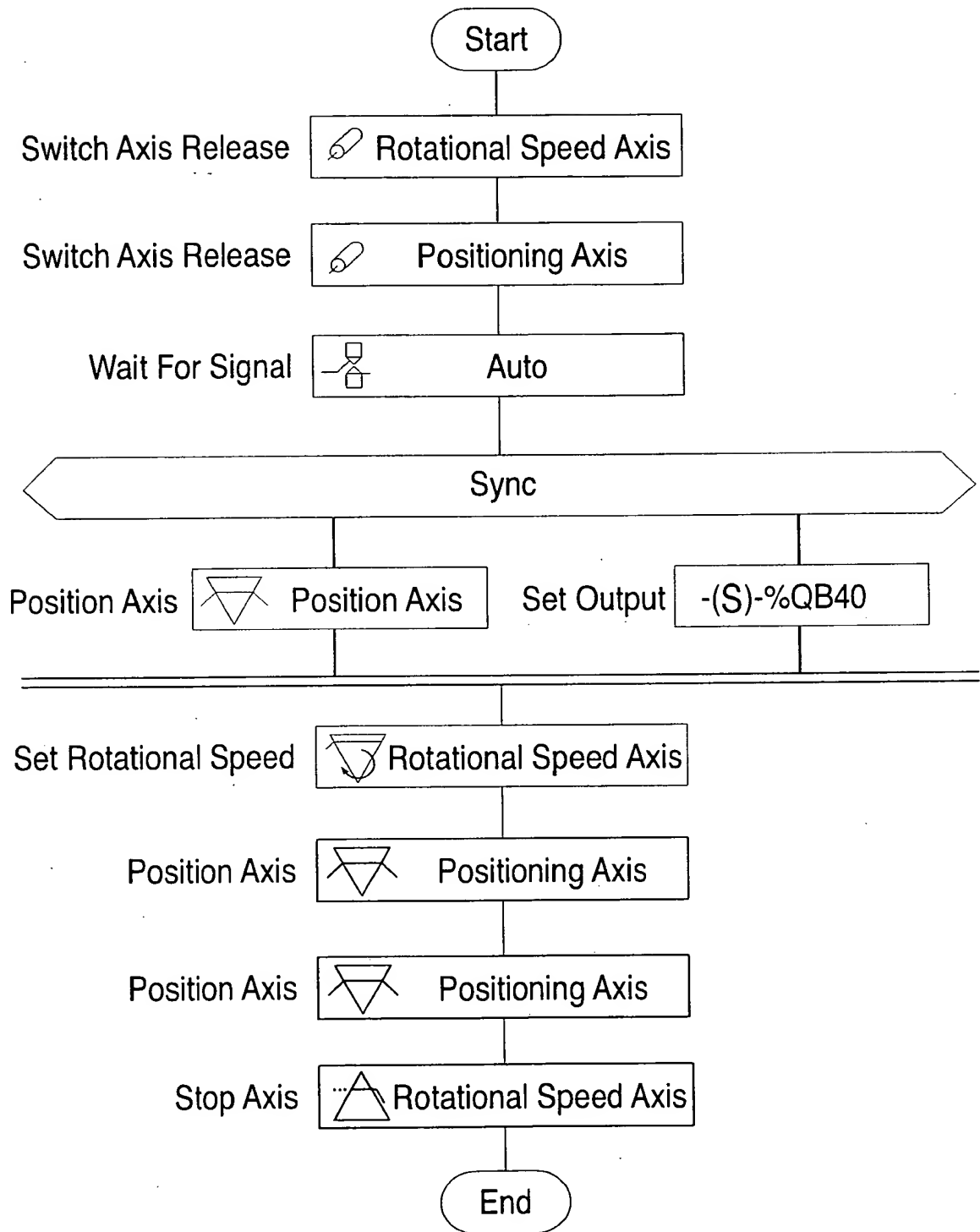



FIG. 6

Position Axis



Axis

Axis\_1

▼

Parameter

Dynamic

Rate of Change

standard

▼

mm/s<sup>3</sup>

▼

Acceleration

standard

▼

mm/s<sup>2</sup>

▼

Rate of Change

standard

▼

mm/s<sup>3</sup>

▼

Rate of Change

standard

▼

mm/s<sup>3</sup>

▼

Deceleration

standard

▼

mm/s<sup>2</sup>

▼

Rate of Change

standard

▼

mm/s<sup>3</sup>

▼

Velocity profile

Trapezoidal

▼

Transitional Behavior

Detaching

▼

☒ Wait

Position Window Reached

▼

OK

Terminate

Accept

Help

FIG. 7

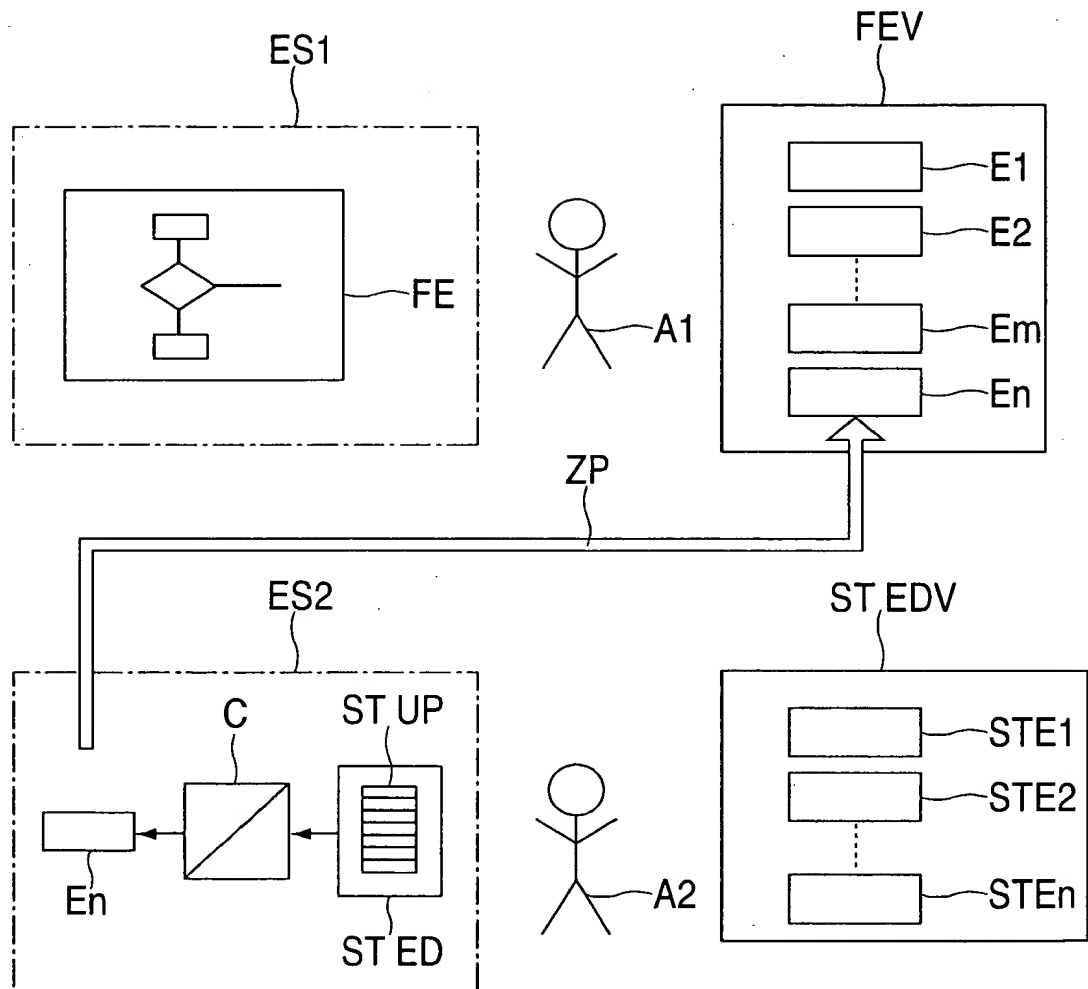


FIG. 8

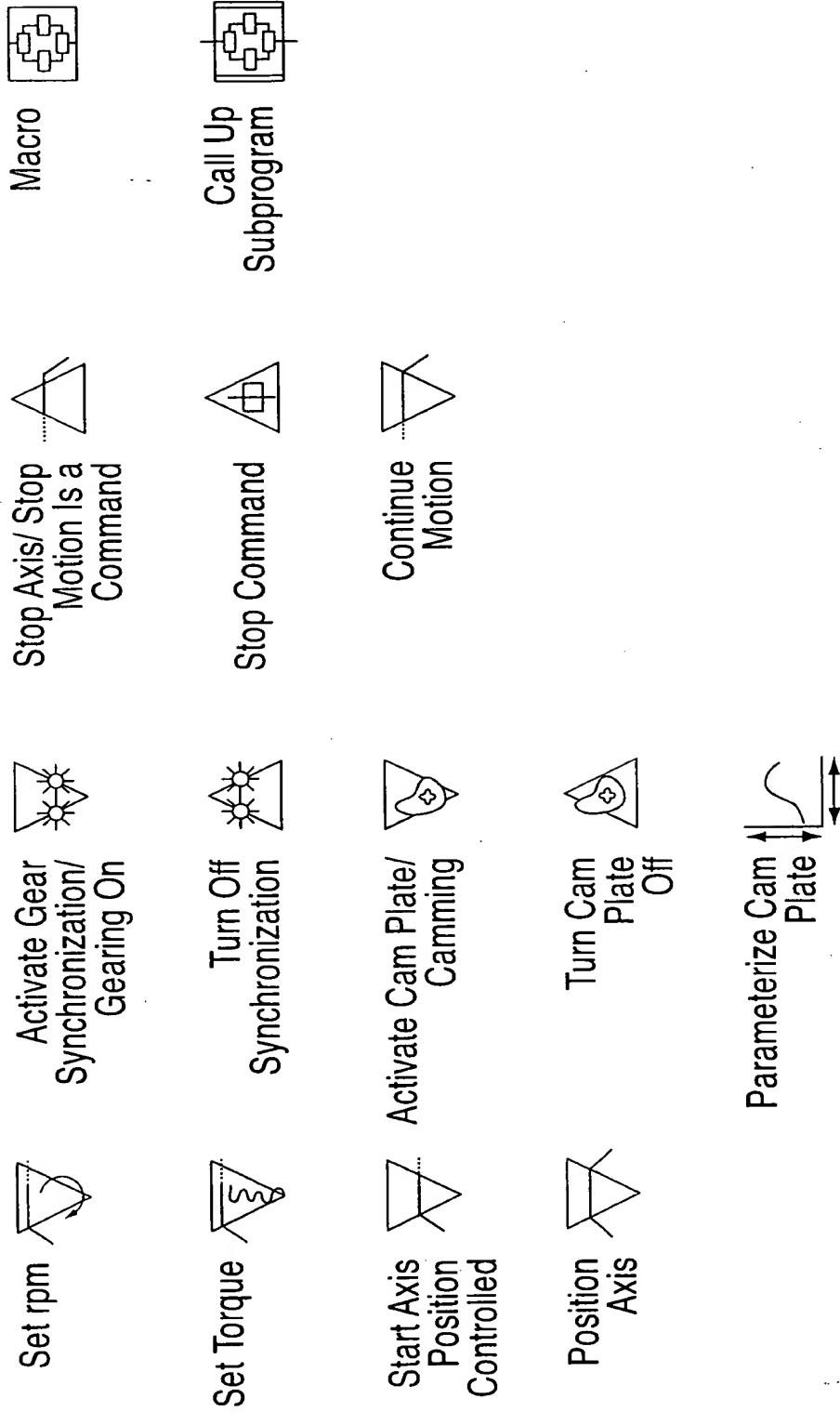


FIG. 9